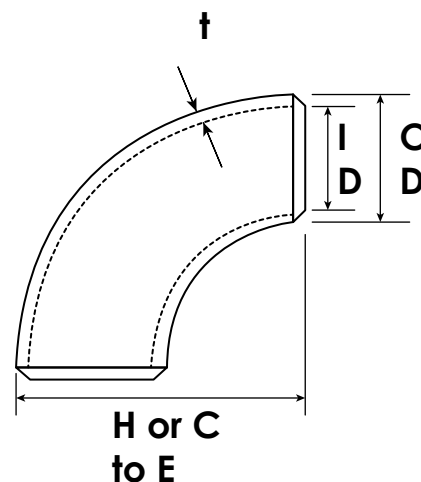




ASME B16.9 (Long Radius) - seamless
SCH10S / SCH40S , 304L / 316L



Size	Outside Diameter (OD)	10s			40s			Height (H) / C to E
		Inside Diameter (ID)	Wall Thickness (t)	Approximate Weight (Kg)	Inside Diameter (ID)	Wall Thickness (t)	Approximate Weight (Kg)	
	Nom.	Nom.	Nom.		Nom.	Nom.		Nom.
½"	21.34	17.12	2.11	0.06	15.8	2.77	0.08	48.65
¾"	26.67	22.45	2.11	0.08	20.93	2.87	0.1	51.5
1"	33.4	27.86	2.77	0.13	26.64	3.38	0.15	54.7
1¼"	42.16	36.62	2.77	0.21	35.04	3.56	0.26	69.1
1½"	48.26	42.72	2.77	0.28	40.9	3.68	0.37	81.15
2"	60.33	54.79	2.77	0.48	52.51	3.91	0.65	106.15
2½"	73.03	66.93	3.05	0.81	62.71	5.16	1.37	131.5
3"	88.9	82.8	3.05	1.14	77.92	5.49	2.04	158.45
3½"	101.6	95.5	3.05	1.7	90.12	5.74	2.83	183.8
4"	114.3	108.2	3.05	1.97	102.26	6.02	2.56	209.15
5"	141.3	134.5	3.4	3.42	128.2	6.55	4.34	260.65
6"	168.28	161.48	3.4	3.6	154.06	7.11	10.9	313.15
8"	219.08	211.56	3.76	10	202.72	8.18	20.1	414.55
10"	273.05	264.67	4.19	11.7	254.51	9.27	35.4	517.5
12"	323.85	314.71	4.57	28	304.79	9.53	54	618.9
14"	355.6	346.04	4.78	36.29	336.54	9.53	70.31	710.8
16"	406.4	396.84	4.78	47.63	387.34	9.53	91.63	813.2
18"	457.2	447.44	4.78	59.87	437.94	9.53	122.02	914.5
20"	508	496.92	5.54	82.09	488.94	9.53	149.69	1016
22"	558.8	547.92	5.54	99.44	-	-	-	1117.5
24"	609.6	597.3	6.35	135.59	590.94	9.53	210.47	1219

GENERAL NOTE:

- 1) All dimension are in millimetres
- 2) Dimension tolerance are followed by ASME B16.9